LO-PRO® 327
concrete batch plant
PRODUCTION CAPACITY:
Theoretical Cycle Time - 2.5 to 3 minutes

BATCHER CAPACITY:
Aggregate - 1 to 12 cubic yards (1 to 9.2 cubic meters)
Cement - 1 to 12 cubic yards (1 to 9.2 cubic meters)
Scales - Direct Load Cells

AGGREGATE BATCHER CONVEYOR:
30” wide (762 mm), 10 horsepower drive. Optional 15 horsepower drive

AGGREGATE DISCHARGE CONVEYOR:
30” wide (762 mm), 10 horsepower drive. Optional 36” (914 mm), 15 horsepower

CEMENT BATCHER RECIRCULATING SCREW:
14” diameter (360 mm), 15 horsepower
Optional 18” diameter (460 mm), 20 horsepower

CEMENT FEEDER SCREWS:
Two 9” diameter (230 mm), 15 horsepower drive. Optional 12” diameter (300 mm), 20 horsepower

CEMENT AERATION:
5 horsepower, high volume, low pressure blower.

HIGH PRESSURE AIR COMPRESSOR:
10 horsepower, 120 gallon (0.45 cubic meters). Optional 15 or 20 horsepower, 120 gallon (0.45 cubic meters).

ELECTRICAL:
460 volt, 3-phase with 120 VAC transformer for control voltage. All motors are TEFC. All motor circuit wiring protected by individual circuit breakers. Electrical components housed in NEMA steel enclosures. Wiring in conduit.

SPECIFICATIONS

BATCH CONTROL SYSTEM:
Semi-automatic cut-off of cement by presets on digital readouts. Push-button for electric over air on gates. Optional fully automatic computerized batch control system.

WATER METER:
3” diameter (77 mm) with up to 500 gallons (1,740 liters) per minute

TRANSPORTATION SYSTEM:
Rear-mounted 36,000 lb. (16,330 kg) capacity tandem axle with eight (8) 295/75R 22.5 tires, wheels, air brakes heavy duty spring suspension, tail and brake lights, and fifth wheel rub plant with king pin.

STORAGE BIN CAPACITIES:
AGGREGATE
HEAPED VOLUME
43 to 83 cubic yards
33 to 63 cubic yards

CEMENT I
GROSS VOLUME
1,308 cubic feet
37 cubic meters

CEMENT II
GROSS VOLUME
1,600 to 2,260 cubic feet
45 to 64 cubic meters

DIMENSIONS:
Towing length................ 52’-5” (15,977 mm)
Towing height............... 14’-4” (4,369 mm)
Towing width............... 12’-0” (3,658 mm)
Empty weight, total....... 44,000 lbs. (19,958 kg)

SHIPPING DIMENSIONS:
Length ...................... 61’-0” (18,593 mm)
Height ........................ 14’-4” (4,369 mm)
Width ........................ 12’-0” (3,658 mm)
Shipping Volume .......... 10,490 cubic feet (297 cubic meters)